

4

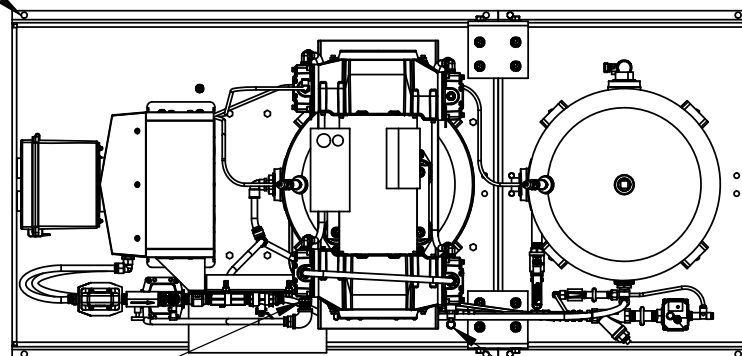
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| REVISIONS |     |                    |          |          |
|-----------|-----|--------------------|----------|----------|
| ECO       | REV | DESCRIPTION        | DATE     | APPROVED |
|           | 0   | RELEASE OF DRAWING | 03/11/22 | TK       |

(8X)  $\phi$  1/2"  
MOUNTING  
HOLES



CHECK  
VALVE

ASME RELIEF VALVE

ASME RELIEF VALVE

COMPRESSOR

26"  
NITROGEN  
PURITY TEST  
PORT

AIR TANK  
30 GALLON

NITROGEN  
GENERATOR

ASME RELIEF VALVE  
NITROGEN TANK  
30 GALLON

NITROGEN  
OUT VALVE  
1/2" FNPT

57 <sup>3</sup>/<sub>8</sub>"

DRAIN OUTLET

29"

61 <sup>1</sup>/<sub>2</sub>"

NOTES:

- DO NOT ALLOW FUMES TO ENTER COMPRESSOR INTAKE. SEE INSTRUCTION MANUAL.
- BOLT TO FIRM BASE.
- USE BACKUP WRENCH WHEN MAKING CONNECTIONS OR PIPING DAMAGE MAY OCCUR.
- ALL CONNECTING PIPING MUST BE INDEPENDENTLY SUPPORTED AND NOT IMPRST STRESS TO COMPRESSOR PACKAGE.
- ALL WIRING SHALL BE TO NEC & APPLICABLE LOCAL STANDARDS.
- DISCONNECT SWITCH SHALL BE INSTALLED FOR COMPRESSOR.
- PIPE CONDENSATE TO APPROPRIATE DISPOSAL LOCATION.

B

B

A

A

4

3

2

1

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
 $\pm$ X .XX  $\pm$ X  $\pm$ X°

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| APPROVALS       | DATE      | TITLE:                            |
|-----------------|-----------|-----------------------------------|
| DRAWN<br>GWS    | 3/11/2022 | GENERAL ARRANGEMENT<br>NGPSA-1000 |
| CHECKED<br>TK   | 3/11/2022 |                                   |
| SCALE<br>NONE   | SIZE<br>B | DWG. NO. <b>G-222103</b>          |
| SHEET<br>1 OF 1 |           | REV <b>0</b>                      |